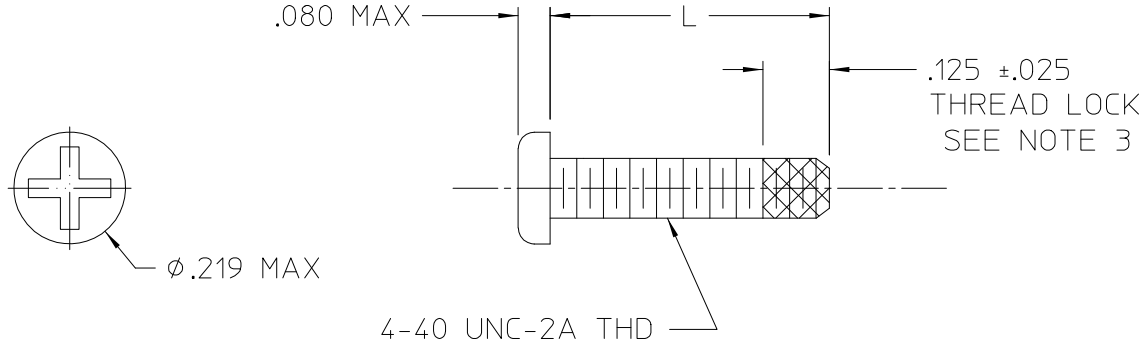


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REV.	DESCRIPTION	DATE	APPROVED
01	RELEASE PER E9830074	PEI 11/13/98	JMR
2	REVISED PER E0430012	PEI 1/08/04	CF



NOTES

1. MAT'L: STAINLESS STEEL 18-8, PASSIVATED
2. REMOVE ALL BURRS AND SHARP EDGES
3. MACHINE APPLY LOCTITE DRI-LOC 204 OR EQUAL TO THREADS AS SHOWN.

PART #	L	DEC EQUIV	LENGTH TOL
19225-01	3/16"	.1875	+.00 -.02
19225-02	1/4"	.250	
19225-03	5/16"	.3125	
19225-04	3/8"	.375	
19225-05	7/16"	.4375	+.00 -.03
19225-06	1/2"	.500	
19225-07	9/16"	.5625	
19225-08	5/8"	.625	
19225-09	11/16"	.6875	
19225-10	3/4"	.750	
19225-11	13/16"	.8125	
19225-12	7/8"	.875	
19225-13	15/16"	.9375	
19225-14	1"	1.000	
			+.00 -.06

DRAWN BY <i>D.P. KELLY</i>	DATE <i>8/98</i>		
<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-- TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/64 .XX= .01 ±1° .XXX= .005</small>			
		SCR, # 4-40 W/THD LOCK PHIL, PH, SS	
		SIZE B	FSCM NO. 67131
DO NOT SCALE DRAWING		SCALE NONE	SHEET 1 OF 1